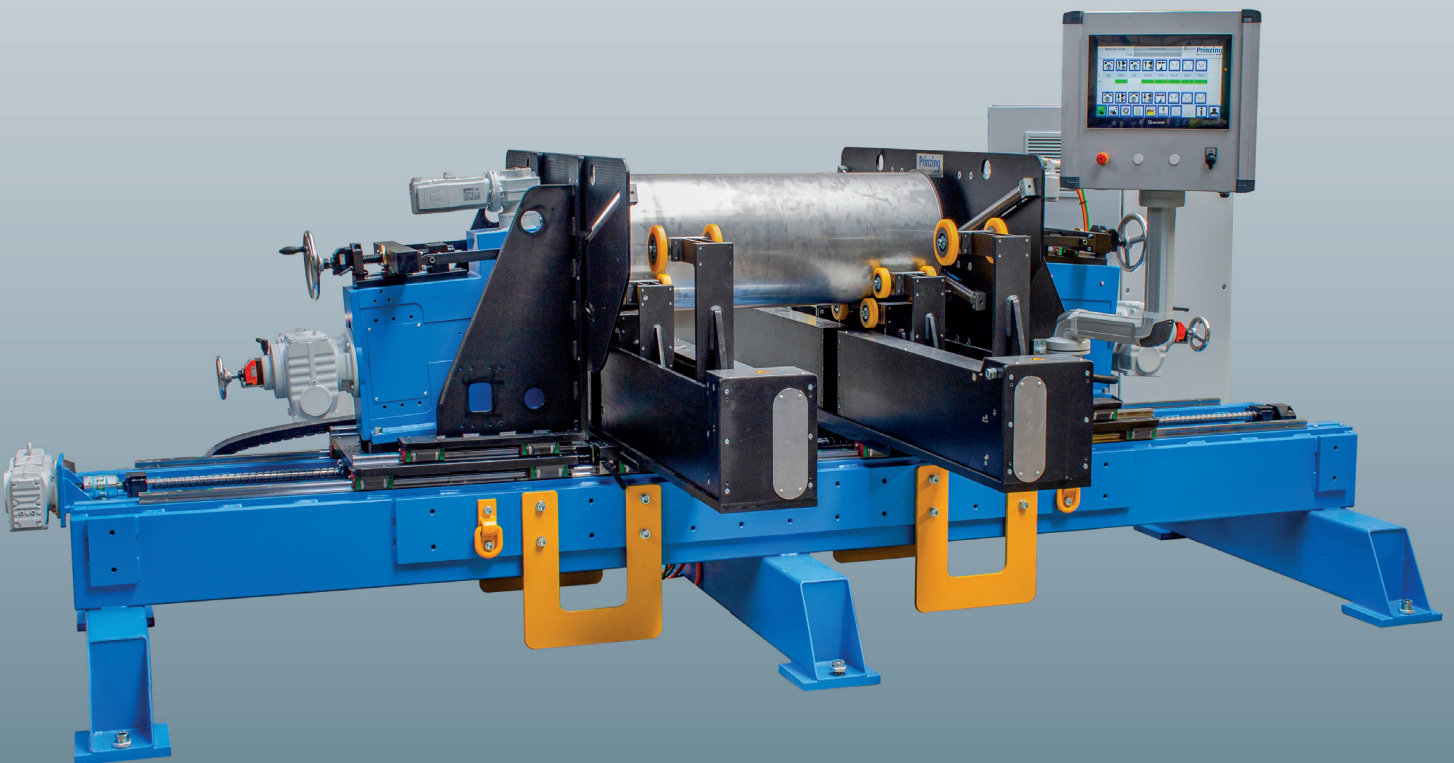


Doublehead beading machine

SDA 63 - 125

.. BEADING
.. FLANGING
.. CUTTING



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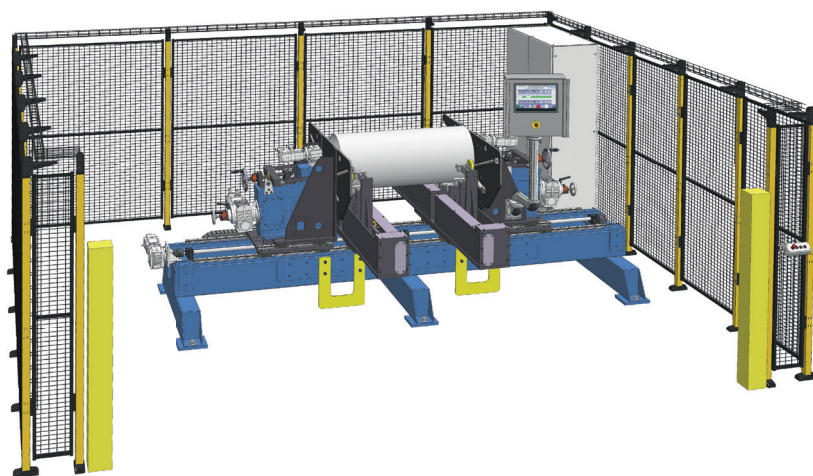
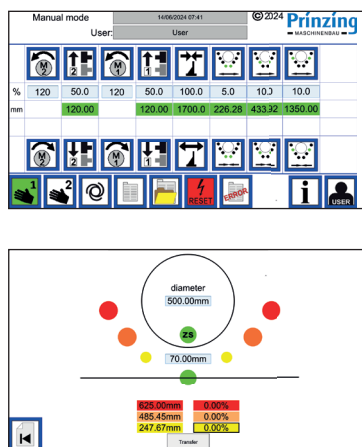
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Design features

- Machine in welded steel construction
- Parallel infeed of the upper roll with ball bearing guided shafts
- Motorized infeed of upper roll controlled with PLC and touchscreen (HMI)
- Programable work cycle and program storage
- Manual adjustable tube support for different diameters
- Motorical tube length adjustment
- Servo motors

Special accessories

- Manual operated central lubrication system
- Product related stop plates
- NC-controlled diameter adjustment of tube support
- Special hardened forming rolls
- Safety fence with light curtain
- Further accessories on request



Technical data

| Model | | SDA 63/103 | SDA80/103 | SDA100/103 | SDA/125/103 |
|-----------------------------|--------|------------|-----------|------------|-------------|
| Center distance rollers | mm | 63 | 80 | 100 | 125 |
| Working depth | mm | 40 | 70 | 90 | 100 |
| Sheet thickness (400 N/mm²) | mm | 2,0 | 2,5 | 3,0 | 4,0 |
| Working speed | m/min | 0 - 20 | 0 - 20 | 0 - 20 | 0 - 20 |
| Motor power | kW | 0,75 | 1,5 | 2,2 | 3,0 |
| Voltage | V / Hz | 400 / 50 | 400 / 50 | 400 / 50 | 400 / 50 |
| Weight | kg | ca.1000 | ca. 1600 | ca. 1900 | ca. 2200 |

Further models and versions available on request!

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Illustrations are partly with optional accessories. Subject to technical changes without prior notice! - © 2024 P. Prinzing GmbH