

Beading and Flanging Machines

SME 63V | SME 80V | SME 100V | SME 125V

∴ SICKEN

∴ BÖRDELN

∴ SCHNEIDEN



SME V Versions



SME V in working configuration



Automatic version with safety enclosure

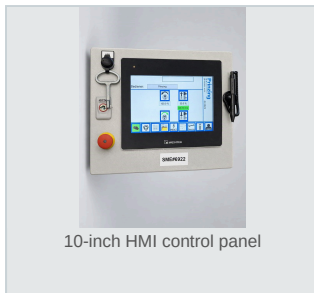
Design Features

- Machine in welded steel construction
- Vertical machine head
- Parallel infeed of the upper roller with work shafts mounted in rolling bearings
- Working shafts hardened and ground

Standard Equipment

- Hardened stop plate, manually adjustable in the axial direction
- Electrical safety control with emergency stop function
- Power supply 400 V / 50 Hz / 3-phase, country-specific voltages available
- Roller key for quick change of forming rolls

Options and Equipment Details



10-inch HMI control panel

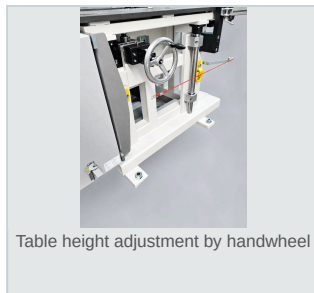
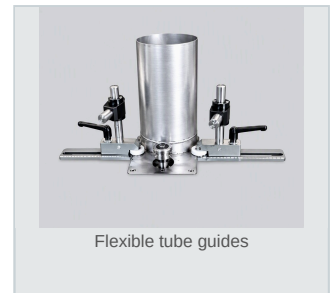


Table height adjustment by handwheel



NC-controlled tube guide with replaceable wear plates



Flexible tube guides

Technical Data

Model		SME 63V	SME 80V	SME 100V	SME 125V
Roll spacing	mm	63	80	100	125
Working depth	mm	40	50	60	70
Roll pin diameter	mm	25	32	40	50
Sheet thickness (400 N/mm ²)	mm	1.75	2.00	2.50	3.50
Working speed	m/min	0 - 20	0 - 20	0 - 20	0 - 20
Motor power	kW	0.75	1.5	2.2	3.0
Weight	kg	900	950	1,000	1,000
Dimensions (L × W × H)	cm	90 × 80 × 140	100 × 90 × 150	120 × 100 × 160	150 × 110 × 170

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